

# MICROPROCESSOR-BASED

Series EM70

# INTELLIGENT SERVO CONTROLLER



# BASIC FEATURES

- ☐ High visibility of Control Motor opening display, which is shown in a bar graph (20 dots) and 7 segments.
- ☐ Zero/Span adjustment of opening can be done automatically at the touch of a single button.
- □ By means of the combination of SSR and relay, the drive unit can control directly large capacities (20-240V / 2A).
- □ A wide selection of additional functions (optional) is available to suit various requirements.
  (Events, analog output, external operation, square root extraction, communication function)
- □ Dust and splash proof front panel equivalent to IP66

Series EM70 **SPECIFICATIONS** 

Display

Position indicator

· Output display color (LED bar graph)

Display resolution/dot

Data display

· Display digit/color · Display resolution

 Sampling cycle Display range

Status display

: Green : 5%/20 dots

: 5 digits/7 segments LED green display, Height of character: 14 mm

: 1% (position, desired value of position), 0.1% (input)

: 0.2 seconds

: Position and deviation: -10~110%, Input value: -10.0~110.0%

: 11 kinds, LED lamps

Position display Input display (INPUT)/Green Desired value of position/deviation display (DES/DEV)/Green Manual action (MAN)/Green Reverse action (RA)/Green Opening action (OPEN)/Green (CLOSE)/Green Closing action (DI1, 2, 3)/Green (EV1, 2, 3)/Orange External (DI) input Event action (STBY)/Green Stand-by action Communication status (COM)/Green

Control input

Current/receiving impedance

Voltage/input impedance

Input filter

Isolation

: 4~20, 0~20 mA DC/100Ω

: 1~5V, 0~5V, 0~10V DC/1MΩ

: By key switches (6 keys) on front panel

: By (DISP) key switch on front panel

: By key switch on front panel

(correction of potentiometer error)

output, setting of speed is not possible.

: 0.2~10.0% of input signal (Intial value: 2.0%)

: Direct (DA)/reverse (RA)

: 0~99 seconds

: 3-stage lock

: Insulated between control input and analog output (not insulated between

: Provided with Automatic adjustment function; manual adjustment is also possible

: Input values corresponding to 0% position and 100% position (scaling function) or

position values corresponding to 0% input and 100% input (scaling function) : Higher limit values 1~100%, Lower limit value 0~99% (higher limit>lower limit)

: 10~100% (Initial value: 100%, which means no inching) In the case of contact

: 1/4 of dead band. Fixed to 0.3% when dead band is less than 1.2% of input.

control input and feedback potentiometer and DI input)

Setting

Setting system

Setting/selection item

· Display switching Auto/manual switching

· Zero/span adjustment

· Selection of control characteristics

Control characteristics gain setting

· Position limiter setting

Setting of speed (inching)

· Hysteresis

· Dead band setting

Keylock

■ Feedback

Feedback potentiometer rating

Control output

Output type

: Selectable between  $100\Omega$  and  $2k\Omega$ /three-wire type

240V AC 2A : Contact Combination of SSR and contact 240V AC 2A

■ External operation input (DI)

Number of points

Operable items

Operation

■ Event output (option)

Number of event points

Output rating/structure

Types

: 3 points (DI1, DI2 and DI3)

: (1) Individual assignment to RA, STBY and preset position value is possible.

(2) Assignment to 7 preset position values by binary numerals is possible.

Assignment to 3 preset position values and individual assignment to one of RA, STBY and preset position value is possible.

: Put in action when non-voltage contact or open collector turns ON.

: 3 points (EV1, EV2 and EV3)

: Potentiometer (higher limit, lower limit, hysteresis variable and stand-by action selectable), input (higher limit, lower limit, hysteresis variable and stand-by action selectable), operation, manual, potentiometer error, input error, and control loop

: 240V AC 1A Resistive load/"a" contact

: When EV1~EV3 are in action, orange lamp lights.

 Action display Analog output (option)

Number/type

Analog output/rating

Output accuracy

Isolation

: 1 point, either position or control input to be selected with scaling function

:  $4\sim20$  mA FS/Load resistance  $300\Omega$  max.

: ±0.5% FS max.

: Insulated between analog output and control input and feedback potentiometer

Square root extraction (option)

Position output control by square root extraction of input signals

Communication function (option)

Communication type

Communication system

Synchronization system

Communication speed

General specifications

 Data storage Ambient temp./humidity range

Storage temperature

Power supply

Power consumption

Applicable standards

Insulation resistance

Dielectric strength

Protective structure

Material of case

External dimensions

Mounting/panel thickness

Panel cutout/weight

: RS-232C, RS-485

: RS-232C 3-line type half duplex system & RS-485 2-line type half duplex system

{RS-485 is of half-duplex multi-drop (bus) system}

: Start-stop synchronization system

: 1200, 2400, 4800, 9600, 19200 bps

: Non-volatile memory

: -10~+50°C/90% RH or less (no dew condensation)

:-20~+65°C

: 100~240V AC±10% 50/60Hz

: 13VA (240V AC)

Safety: IEC1010-1 and EN61010-1/EMC: EN61326

: Between input/output terminals and power terminal: 500V DC 20M $\Omega$  min. 500V DC 20M $\Omega$  min. Between power terminal and ground terminal: : Between input/output terminals and power terminal: 2300V AC 1 minute

1500V AC 1 minute Between power terminal and ground terminal: : Only front panel has dust-proof and drip-proof structure. (IP66 equivalent)

: PPO resin molding (equivalent to UL 94 V-1) : H96 × W96 × D111 (Panel depth: 100) mm

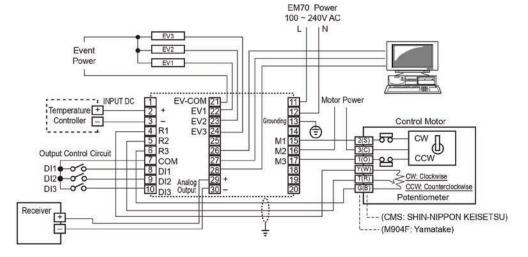
: Push-in panel (one-touch mount)/1~4mm

: 92 × 92mm/approx. 460 g

#### ORDERING INFORMATION

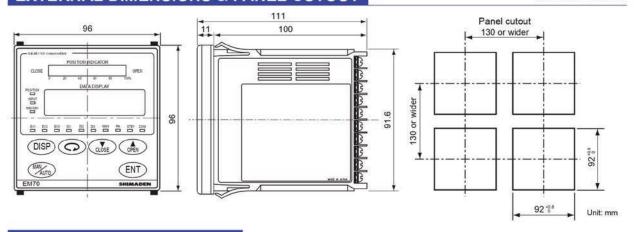
ITEMS		122	CC	DDE					SPECIFICATIONS
SERIES	EM70-								96×96 DIN size, Intelligent servo contoroller
COLITO	N. INDUT	4							Current 4~20 / 0~20mA DC Receiving impedance: 100Ω
CONTRO	L INPUT	6							Voltage $1\sim 5 / 0\sim 5 / 0\sim 10 \text{ V DC}$ Input impedance: $1M\Omega$ min.
CONTRO	N CUTDI	-	Y-						Contact 240V AC 2A Inductive load
CONTRO	DL OUTPL	1	S-						Combination of SSR and contact 240 V AC / 2A Inductive load
EVENT (	NUTOUT			0					Without
EVENT C	DUIPUI			1					Contact output (1a) / 3 points
ANALOG OUTPUT 0					0				Without
ANALOG	1001701				4				4~20mA DC Load resistance: 300Ω max.
0011405	DOOT F	/TD		T101		0			Without
SQUARE	ROOT E	XIK	AC	ПОІ	N	1			Output by square root extraction of control input signal
							0		Without
COMMUNICATION 5							5		RS-485
							7		RS-232C
DEMARK	<b>.</b>							0	Without
REMARK	15							9	With (Please consult before ordering.)

#### Wiring Example

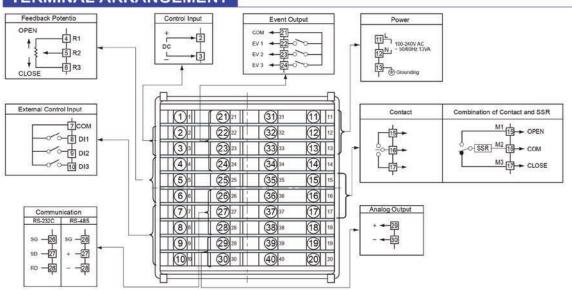




# **EXTERNAL DIMENSIONS & PANEL CUTOUT**



### TERMINAL ARRANGEMENT

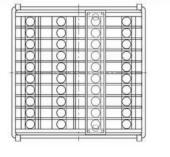


# TERMINAL COVER (AVAILABLE SEPARATELY)

	Model
EM70	QCR003

Material/Appearance: PVc/transparent

Thickness: 1mm



# ♠ Warning

 The EM70 series is designed for the control of control motors and other physical values for general industrial equipment. Please avoid its use for something that may have serious effect on the human body or take safety measures before using the equipment. No warranty, express or implied, is valid if used without proper safety measures.

• If the possibility of loss or damage to your system or property as a result of failure of any part of the process exists, proper safety measures must be made before the instrument is put into use so as to prevent the occurrence of trouble.



ISO 9001

(The contents of this brochure are subject to change without notice.)

**Temperature and Humidity Control Specialists** 

# ADEN

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