

CS210

Process Imaging System for Kiln Shell Temperature Monitoring



The CS210 System provides real time kiln shell temperature analysis.

Raytek®
Fluke Process Instruments

Kiln Shell Scanning System

Specifically designed for kiln monitoring, the CS210 is a fully integrated solution that monitors rotary kilns to detect hot spots and avoid costly damage and unscheduled downtime. Optional, yet fully-integrated accessories extend the capability to include shadow sensing, burning zone monitoring, tire slip and fan control.

At the core of the CS210 system is a specially built MP150 linescanner with 1024 data points per scan line and an integral heater, configured for your kiln applications. As an option, the system profiles a fully featured Refractory Management data base.

Rotary Kiln Applications

- Cement Kilns
- Lime Kilns
- Metals and Chemical Processing

Benefits

- Detect hotspots due to refractory loss, damage or wear
- Detect abnormal operating conditions, such as faulty flame position and shape
- Optimize and manage kiln maintenance
- Extend operational life of kiln and refractory
- Completely integrated monitoring of key kiln parameters

Features

- Map entire kiln surface and display in real-time thermogram format
- "One brick" resolution hot spot detection, even in shadowed areas
- Fail-Safe "hot-spot" alarm outputs (PC independent)
- On board Ethernet TCP/IP communication
- Interface with other programs via OPC
- Refractory Management software
- Modular design simplifies installation and service
- All data, alarms and errors stored and accessible in one common database
- Multiple level security settings
- Multiple Scanner Support
- Real time 3D view of the kiln
- Refractory Management

Accessories

- Live Ring Migration-tire slip monitoring
- Fan Control
- Burning Zone Monitor Package
- Shadow Sensor Package

CS210 Provides Complete Kiln Monitoring Capability

Kiln shell temperatures are monitored along the entire length of the kiln, providing an essential indication of the health of the refractory material. Temperature data for areas "shadowed" from the main sensor can be provided by individual point sensors and seamlessly integrated into one complete thermal image. Optional burning zone sensor and tire slip monitoring can be integrated into the system, so that all information is displayed on one screen in the control room. All events, as well as kiln and refractory data, can be viewed in an optional real time moving 3D view. These events can be permanently linked in an extremely versatile Refractory Management database.



Rugged & Reliable for Continuous Kiln Shell Monitoring

The MP150 is the most widely used infrared linescanner worldwide. With thousands of installations, hundreds of them in kiln applications from the desert to the rainforests, it has set the standard for reliability in extremely demanding environments. Featuring state-of-the-art optics, advanced microprocessor electronics, and a high-reliability motor, the MP150 combines signal processing, data storage and data communications into one integral unit.

To insure reliable operation in even the harshest kiln environments, the MP150 linescanner is designed with a rugged cast aluminum housing, which in turn is mounted in a robust stainless steel protective housing with provisions for air-purge and water cooling.

The protective housing includes an adjustable mounting bracket to aim the scanner along the kiln axis, a mounting rail permitting fast scanner installation, quick-disconnect fittings for air purge and water cooling and an easily replaced viewing window.



Linescanner in protective housing is mounted on top of a tower.

User-friendly DataTemp® CS Windows® Software Provides Easy Configuration and Startup

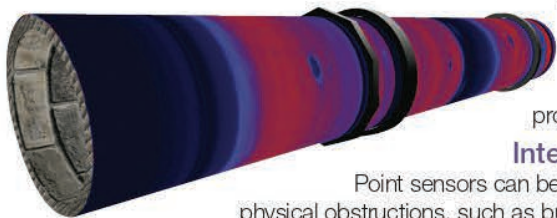
The CS system software runs on conventional PC's, using standard Ethernet and/or COM ports. The graphic user interface is designed specifically for kiln applications, making it simple to set up and use, with little operator training required. With the available options and accessories, the CS210 system expands to become a comprehensive kiln monitoring tool.

Rapid Set-up

Using the intuitive set-up screens, the operator simply enters the physical dimensions of the kiln and the positions of the linescanners and point sensors. The software displays the resulting configuration and manages the temperature profile calculations.

Integrated Shadow Monitoring

Point sensors can be quickly configured to cover any shadow areas created by the tires or by physical obstructions, such as buildings or utility poles. All sensors are configured from one screen and, since the software senses any conflicts and notifies the operator, set-up errors are virtually eliminated.



Kiln Shell Thermal Image

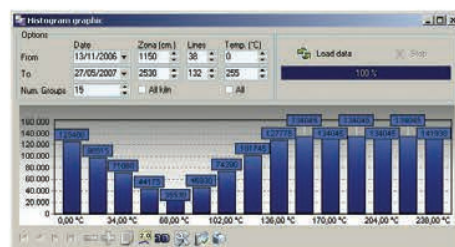
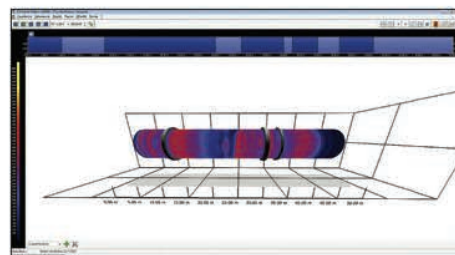
The software provides a thermal image of the entire kiln shell surface, with a zoom function that allows detailed examination of areas of interest. Temperature range, color palettes and zone alarms are easily configured within the user-friendly software. Other useful information, such as burning zone temperature, lap time and the scanner's internal temperature, is displayed in the status bar to provide a complete system status without changing screens.

Historical Data Analysis

Kiln shell temperature snapshots are taken at user-defined intervals and stored in both short-term and long-term databases for later review. Data can be viewed as thermograms, histograms or as line charts to monitor gradual refractory degradation or other changes.

Integrated Live Ring Migration

Proximity sensors measure the rotation of each tire and calculate the tire slip at each location. Results are calculated and displayed for each rotation as well as being stored for data analysis. Any deviation beyond user-defined limits results in immediate alarms.



CS210 System Accessories

Live Ring Migration (LRM)

The LRM sensors and connection boxes required to activate the system can be purchased as an accessory. This system records tire slip and can be configured to generate alarms at user-defined limits. The LRM is fully integrated with the system software and is capable of extensive historical data analysis.

Fan Control

Fan control software is included with the CS software to control up to 48 discrete zones. The optional fan control hardware allows the user to provide outputs to up to 16 fans per module.

Burning Zone Monitor Kit

When the optional Burning Zone Monitor Kit is installed, operators can monitor the condition of the critical burning zone area directly using the CS software. Temperature is displayed alongside the kiln shell temperature and all data is recorded and date stamped for later analysis. The kit consists of a two-color ratio point sensor to "see through" the combustion gases, a protective housing and all of the hardware needed to complete the installation.

Shadow Monitoring Kit

The CS software can accommodate selected Raytek® point sensors to monitor areas of the kiln shadowed from the main linescanner. The data is seamlessly integrated into a single thermogram both for real-time display and for later data analysis. For convenience, the most commonly used sensor and all of the necessary accessories are provided as a kit.

Refractory Management System

The Refractory Management Module Database is based on an enhanced data management system that can monitor the installed brick, including gathering, storing and analyzing all necessary data to indicate refractory wear during use.

The content of the database will be related to the kiln and refractory. Examples of this input data are: time of last maintenance, brick types and properties, brick/refractory zone names and positions, as well as flame/burning zone temperature (with optional hardware).

The software features easy user interface for entering standard data with predefined dropdown lists, as well as easy to use history tracking that includes all related refractory and kiln data, maintenance data, date, time and record of changes made by user name.

The Refractory Management Module will help cement manufacturers and customers using rotating kilns decide when to change the refractory of a cement kiln.

3D View

The 3D view module will help to easily understand all the data from the kiln and its environment, including life view of the rotating kiln, life rings and zones (with optional hardware), even for the non-refractory related "realtime view", which is part of the standard CS System.

CS210 System Details

| | |
|-----------------------|---|
| Linescanner | MP150 linescanner (2 for CS212) <i>(includes all required cables and connectors)</i> |
| Protective Housing | Rugged Stainless Steel Enclosure (2 for CS212) |
| System Connection Box | 2 for CS212 |
| Position Indicator | High-temperature kiln rotation sensor |
| Software | DataTemp® CS |
| Documentation | Documentation Binder with Operators Manual & MP150 Manual |
| Startup Service | On-site startup commissioning/training available |

Specifications

| | |
|--------------------------------|---|
| Temperature range | 100 to 650°C (212 to 1202°F) |
| Temperature resolution | 1°C (2°F) |
| Accuracy | ± 0.5% of reading or ±3°C (±6°F) |
| Spot detection (50% of energy) | 510 : 1 (2.0 mradians) |
| Sampling rate | 1024 pixel per scan line (2048 for CS212) |
| Scan motor | MTBF: 40,000 hours |
| Ambient operating temp. | -40 to 45°C (-40 to 113°F) <i>(no direct sunlight)</i> |
| Position indicator temp. | -25 to 230°C (-13 to 446°F) |
| Zone alarms | 48 software, 3 hardware (PC independent) |
| Kiln rotation rate | Up to 10 rpm |
| LRM accessory | Supports up to 6 tires |
| Fan Control accessory | Supports up to 16 fans per module (48 total) |
| Burning Zone Accessory | MR Ratio Pyrometer 700 to 1800°C (1292 to 3272°F), connection box, 15m high temp. cable, Thermo jacket, blast gate, sighting tube, adj. pipe adapter, adj. mounting base, air flow/press. regulator |
| Shadow Monitor Accessory | MIH Sensor -40 to 600°C (-40° to 1112°F) with 8m high temp. cable, air purge jacket and adj. mounting base. |

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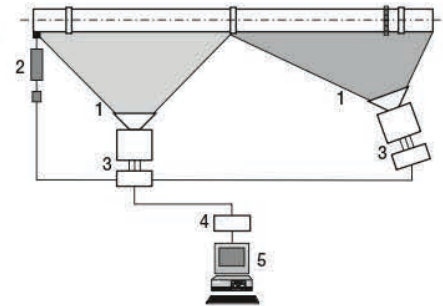
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Easy Installation & Maintenance

The MP150 Linescanner(s) (1) is installed to view the desired portion of the kiln. The Position Indicator (2) is a high-temperature inductive sensor that synchronizes thermal imaging with kiln rotation. The system Connection Box (3) provides for local cable/wire termination. The Interface Box (4) connects the scanner to the PC (5) and contains fibre-optics to Ethernet conversion. The scanner communicates to a PC via fibre-optics for distances up to 2000m (1.25mi).

CS210 System components are easy to install and are field-replaceable. When installing two linescanners, they may each mount at different angles so that each has a clear view of the kiln shell. CS software combines the data from each scanner, providing a single thermal image for display and analysis.

The CS210 System installs in a standard PC (local operating system) without the need to add expansion cards or open the computer.



CS210 Part Numbers

| | |
|------------------|--|
| RAYTCS211R1 | CS210 Kiln Shell Monitoring System |
| RAYTCS212R1 | Dual scanner system for longer kilns |
| RAYTCS213R1 | CS212R1 Rotating Kiln System (3 scanner system) |
| RAYTCS214R1 | CS212R1 Rotating Kiln System (4 scanner system) |
| XXXSYS210CON | Serial RS-485/RJ45 Ethernet Converter (req'd for accessories) |
| XXXTCSLRM200 | Live Ring Migration (LRM) Hardware Kit |
| XXXSYS16DA | Fan Control Digital Output Module |
| XXXTCS200BZ | Burning Zone Monitor Kit |
| XXXTCS200SM | Shadow Monitor Kit |
| XXXCS200UPGRADE1 | Basic software upgrade from old CS100 |
| RAYTCSXXXXX3D | 3D View software |
| RAYTCSXXXXXRFM | Refractory Management Software (includes 3D View software) |



Raytek is an ISO 9001 certified company