# Model 516

## **Industrial OEM Pressure Transducers**

Gauge and Compound Pressure



etra System's Model 516 OEM pressure transducer is designed for demanding industrial applications that are subjected to pressure spikes, shock, and vibration caused by the harsh physical and environmental conditions of industrial applications.

The Model 516's CVD strain gauge design is resistant to aging and virtually insensitive to thermal transients and pressure cycling. The stability of this technology assures the user of high reliability with less than 0.2% drift per year.

This units exceptional proof pressure is 4 x full scale with less than a 1.0% zero shift.

All wetted parts are constructed of corrosion-resistant 17-4 PH stainless steel, which makes this unit ideal for use with corrosive media.

The Model 516 offers 0.5% FS accuracy, compensated temperature range of -5°F to +180°F (-20°C to 80°C), and gauge or compound pressure ranges from -14.7 psi up to 6000 psi.

The Model 516's modular design is offered in a wide choice of voltage or current outputs over almost any pressure range, and a variety of pressure and electrical connections, enabling this unit to be custom configured for your OEM application.

The 516 enclosure is fabricated in 316SS and 17-4 PH SS, and rated for IP65 operation when mated with the 8-4 or 10-6 Bayonet connector, or large DIN 43650 connector, and IP30 when mated with the 1/2" Conduit Connector w/ flying leads.

### **Principle of Operation**

Using the well proven Wheatstone Bridge principle, a chemical vapor is deposited in thin layers of silicon and silicon dioxide onto a stainless steel sensor to form a very sensitive and accurate polysilicon strain gauge. The elements of the strain gauge are fused together at the atomic level, assuring the strength and integrity of the bond, which exceeds the adhesives used in common bonded strain gauge pressure sensors. A custom designed ASIC performs signal amplification and temperature calibration. This technology offers the user the option of configurable output and pressure ranges, sets the zero and span tolerance. and ensures interchangeability from unit to unit.

# **Applications**

- General Purpose
- Off-Highway Vehicles
- Industrial OEM Equipment
- Hydraulic Systems
- Pumps and Compressors
- Industrial Engines
- Process Systems

### **Benefits**

- Superior Stability Avoids Down Time
- Insensitive to Pressure Spikes
- 0.5 ms Response Time
- ±0.5% FS Accuracy
- Intrinsic Safe Option
- **■** High Shock Resistance
- Meets ( Conformance Standards

When it comes to a product to rely on - choose the Model 516. When it comes to a company to trust - choose Setra.





### **Performance Data**

Accuracy RSS\* (at constant temp) ±0.5% Full Scale

Thermal Effects\*

Compensated Range  $\mathcal{F}(\mathcal{C})$ -5 to +180 (-20 to +80)

Zero Shift %FS/100°F (100°C) 1.0 (2.0) Span Shift %FS/100°F (100°C) 1.0 (2.0) Response Time 0.5 ms Long-Term Stability 0.2% FS/vear

**Proof Pressure** 4 x FS (<1% Zero Shift) Burst Pressure >35 x FS <= 60 Psi (4 Bar)

>20 X FS <=600 Psi (40 Bar)

>5 X FS <= 6000 Psi (400Bar)

# **Physical Description**

mm

316 Stainless Steel, 17-4 Stainless Steel IP65 for Elec Codes B1, B3, E2 Ratings

IP30 for Elec. Code A2 w/ Flying Leads

17-4 PH Stainless Steel Wetted Parts

# **Model 516 Specifications**

## Physical Description (Cont'd)

Electrical Connection 8-4 or 10-6 Bayonet Connector

Large DIN 43650 Plug w/Mating Plug 1/2" NPT Conduit with Leads

Pressure Fitting See Ordering Information Below

3.5oz (100g) Weight

### **Environmental Data**

#### Temperature

Operating\*  $\mathcal{F}(\mathcal{C})$ 

for/Elec Codes B1, B2 -40 to +260 (-40 to +125)for/Elec.Codes E2, A2 -5 to +180 (-20 to +80)

Storage 9F (9C)

for/Elec Codes B1, B2 -40 to +260 (-40 to +125)for/Elec. Codes E2, A2 -5 to +180 (-20 to +80) Vibration 70g Peak to Peak Sinusoidal,

5 to 5000 Hz (Random Vibration: 20 to 200 Hz~ 20g Peak per MIL STD-810E Method 514.4)

20q, 11ms, per MIL-STD-810E

Shock Method 516.4 Procedure 1

\*Operating/Storage temperature limits of the connector only. Specifications subject to change without notice.

## **Electrical Data (Voltage)**

Circuit 3 -Wire (Exc, Out, Com)

Excitation 1.5 VDC Above Span to 35 VDC

@6mA\*\*

Output\* 0 to 5VDC, 0 to 10VDC,

0.5 to 5.5 VDC, 1 to 5 VDC, 1 to 6 VDC, 1 to 11 VDC

(Vs-7) x 50 Ohms

\*Zero output is factory set to <1.0% of Full Scale.

\*Span output is factory set to <1.0% of Full Scale.

\*\*Temperatures>100°C/212°F supply is limited to 24 VDC.

## **Electrical Data (Current)**

Circuit 2-Wire 4 to 20 mA\*\* Output\* Loop Supply Voltage 24 VDC, (7-35 VDC)\*\*

\*Zero output factory set to within ±0.16 mA.

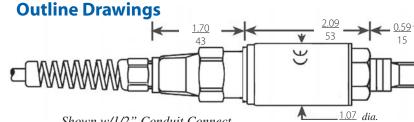
\*Span output factory set to within ±0.16 mA.

### Pressure Media

1.07 dia.

Maximum Loop Resistance

Liquids or gases compatible with 17-4 PH Stainless Steel.\* \*Note: Hydrogen not recommended for use with 17-4 PH Stainless Steel.

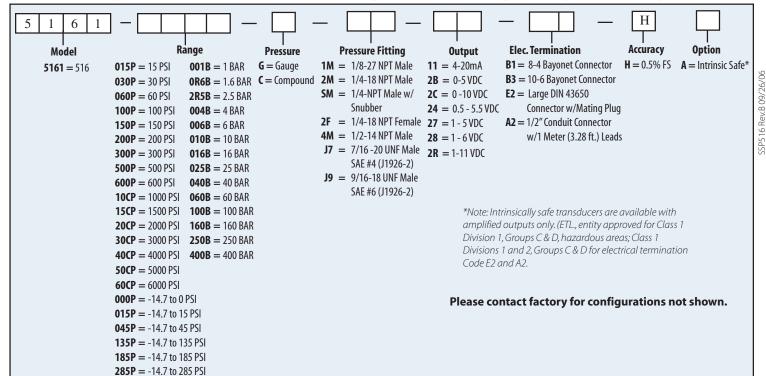


Shown w/1/2" Conduit Connect and 1/8-27 NPT Male Pressure Fitting <u>in</u>

ORDERING INFORMATION Code all blocks in table.

Shown w/10-6 Bayonet Connector and 1/4-18 NPT Pressure Fitting

.Example: Part No 5161030PG1M11B3H – For a Model 516 Pressure Transducer, 30 PSI, Gauge Pressure, 1/8–27 NPT Male Pressure Fitting, 4–20 mA, 10–6 Bayonet Connector, 0.5% Accuracy



<sup>\*</sup>RSS of Non-Linearity, Non-Repeatability and Hysteresis.

<sup>\*\*</sup>Units calibrated at nominal 70°F. Maximum thermal error computed from this datum.

<sup>\*\*</sup>Temperatures>100°C/212°F supply is limited to 24 VDC.