

## Large Size – Alloys

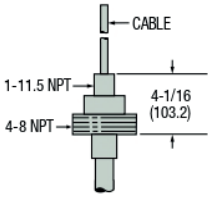
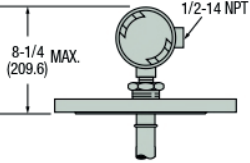
### Sized for Deep Tanks and Rugged Duty

- ▶ Stainless Steel Construction
- ▶ Standard Lengths to 18 feet (549 cm)

These rugged transmitters are designed for tanks up to 18 feet (549 cm) in depth. Heavy duty stems resist turbulence, and float options accommodate liquids with minimum specific gravity as low as 0.53. Standard resolution is 1/2 inch; higher resolutions are available on request.

\* Contact GEMS about solutions for deeper tanks.

#### 1. Mounting Types

Series	XM/XT-66400	XM/XT-36490
Mounting	4-8 NPT	5" ANSI Flanges; 150#, 300#, or 600#
		
Stem Material	316L Stainless Steel	316L Stainless Steel
Mounting Material	316L Stainless Steel; or Carbon Steel	316L Stainless Steel; or Carbon Steel Flange
Float Stop Material	316L Stainless Steel	316L Stainless Steel
Maximum Overall Length	216" (549 cm)	

Note: XM/XT-36490 will be manufactured with matching Stem and Float Stop material. Consult factory for longer lengths.

#### Got Mud?

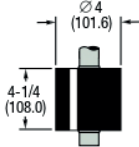
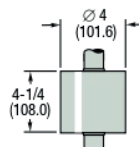
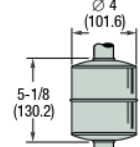
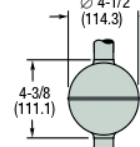
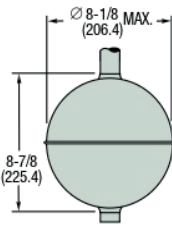
These Gems Alloy Float Level Sensors are the best, most reliable method to monitor mud pits. The large diameter, stainless steel stems are rugged and strong to handle heavily viscous mud and slurries. Use with the exceptionally-buoyant 8" float for best results.

**ORDER IT!**

Ordering is Easy! See Page C-21.  
Easy online ordering too!



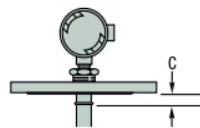
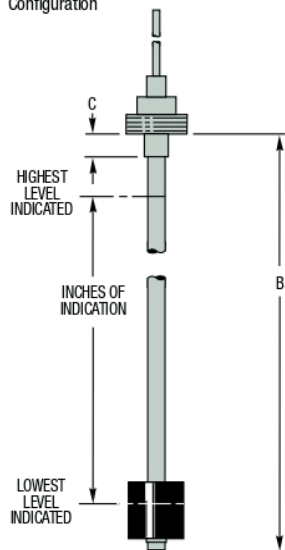
2. Float Types

	Buna-N	Ø 4" Syntactic Foam	Ø 4" Stainless Steel	Ø 4-1/2" Stainless Steel	Ø 8" Stainless Steel**
					
<b>Part Number</b>	<b>32230</b>	<b>31830</b>	<b>125520</b>	<b>35560</b>	<b>38609</b>
<b>Minimum Liquid Specific Gravity</b>	0.59	0.87	0.57	0.78	0.53
<b>Operating Temperature</b>	-40 °F to +180 °F (-40 °C to +82 °C)	-40 °F to +225 °F (-40 °C to +107 °C)	-40 °F to +230 °F (-40 °C to +110 °C)		
<b>Maximum Operating Pressure*</b>	150 psi (10 bar)	2000 psi (138 bar)	15 psi (1 bar)	500 psi (35 bar)	150 psi (10 bar)

\* Unit pressure rating is determined by the flange and float selected. Consult factory for higher pressure ratings.  
 \*\* Float P/N 38609 must be installed on the transmitter stem from within the tank; or consult factory for larger flanges.

3. Dimensions

Typical Configuration



B: Overall Length = Inches of Indication + C + X (See Table at Right)  
 C: Distance From Bottom of Mounting to Float Stop (Customer Specified):

- 1/2" (12.7 mm) Minimum

**Calculating Length**

To find Overall Length when Inches or Indication is known:

- Inches of Indication + C\* + X = Overall Length

To find Maximum Inches of Indication when Overall Length is known:

- Overall Length - C\* - X = Maximum Inches of Indication

\*C dimension is determined by customer.

Float Factor - X

Float Part Number	X
<b>32230</b>	6.75" (171.5 mm)
<b>31830</b>	6.75" (171.5 mm)
<b>125520</b>	7.75" (196.5 mm)
<b>35560</b>	6.75" (171.5 mm)
<b>38609</b>	11.375" (288.9 mm)

4. Input/Output

For XM- Series, no special output designation is necessary.

For XT- Series, specify the desired signal conditioning by Part Number.

Additional information about GEMS signal conditioning modules is found on Page C-26.

Series	Input Voltage	Output Signal	Part Number	Electrical Termination
XM-36490	10-30 VDC	Proportional Voltage	-	Junction Box
XM-66400				Cable, (4) Conductor, 30 ft. long, Nitrile Jacket
XT-Series	8-24 VDC	0-5 VDC	<b>52532</b>	Junction Box
	15-30 VDC	0-12 VDC	<b>52533</b>	
	10-40 VDC	4-20 mA	<b>52550</b>	Panel Mount with Plug-In Base
	4-20 mA	<b>112300</b> ⚡		

⚡ Stock item