

Small Size - Alloys

XM/XT-800 Series - Compact Analog Sensors

- Stainless or Brass Construction
- 1/4" Resolution
- Lengths to 144 inches (366 cm)
- **OEM Configurations Available**

These compact transmitters feature the rugged durability of stainless steel or brass construction. The XM-800 series provides analog output, and can be combined with GEMS Digital Meter Receiver Stations and compact Level Cubes described in this catalog. Our versatile XT-800 Series adds a choice of signal conditioning for use with GEMS digital bargraph receivers or other digital display and control equipment.

Approvals

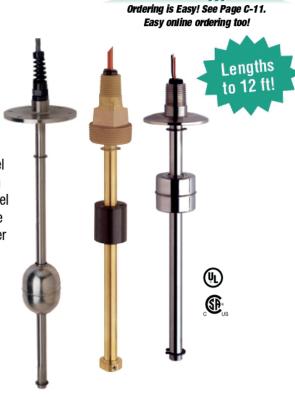
XM-800 and XT-800 Series transmitters may carry the following commercial approvals:

(L) UL-Recognized.

XM-800 Series transmitters only:

CSA Certified

1. Mounting Types



ORDERIT

	Type 1 1/2-14 NPT	Type 10 1-11.5 NPT	Type 2 11/4	Type 3 2-11.5 NPT	Type 4 3"150# Flange	Type 6 2½"Sanitary Flange	
	3/4 FLATS (19.0)	1/2-14 NPT 1-5/16 (33.34) HEX (63.5) 1/4 (6.4)	1 SQ. (25.4) 2-1/2 (63.5)	1-1/4 (318) SO. 1/2-14 NPT	1/2-14 NPT 2-1/4 (57.2)	2-1/2 SANTARY FLANGE 1-1/2 (38.1)	
Stem Material	Brass or 316 Stainless Steel				316 Stainless Steel		
Mounting Material	Brass or 316 Stainless Steel			Carbon Steel or 316 SS	316 Stainless Steel		
Float Stop Material		Brass Units: Beryllium Copper Grip Rings; Stainless Steel Units: S.S. Armco PH-15-7MO Grip Rings					
Operating Temperature* With J. Box Mounted or XM Signal Conditioners	0il: -40 °F to +230 °F (-40 °C to +110 °C), Water: up to +180 °F (82.2 °C) — Buna-N Float -40 °F to +230 °F (-40 °C to +110 °C) — Stainless Steel Float						
With Stem Mounted Signal Conditioners	+5 °F to +160 °F (-15 °C to +70 °C)						
Operating Pressure	Dependent on Float Type; See Next Page						
Maximum Overall Length	72" (183 cm) Tubing; 144" (366 cm) Pipe (Types 3 & 4 only)						



2. Float Types

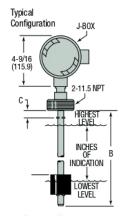
Based on the overall length required by your tank, select from two main subsets of floats below; further refine selection based on material and performance parameters.

	For Overall Lengths To 72"					For Lengths Greater Than 72" (144" Max.)	
Float Material	Buna N			Stainless Steel		Buna N	Stainless Steel
Float Dimensions	1-5/16 (33.3)	2 1-1/4 (31.8) TYP. 1-5/16 (33.3) TYP. + 5/16	1-13/16 (46.0) TYP. 15/16 (8.0)	Ø 1.63 (40.9) 1.40 (35.6) ↑ 5/16 - 1	2-3/4 (52.4) 17P. 2-3/4 (69.8) 17P. 5/16 † (8.0)	Ø1.86 (47.2) + TYP. 1.81 (46.0) + (12.7)	2.04 (51.7) 1/2 (12.7)
Compatible Mountings	1, 2, 3, 4, 6, 10	1, 2, 3, 4, 6	1, 3, 4	1, 3, 4, 6	1, 3, 4	3, 4	3, 4
Part Number	253644	164255 ²	43359	156490	43590	69654	52084
Min. Liquid Spec. Gravity	0.55			0.70	0.75	0.55	0.75
Maximum Operating Pressure ¹	150 psi (10 bar)			80 psi (6 bar)	300 psi (21 bar)	150 psi (10 bar)	300 psi (21 bar)
Maximum Operating Temperature	Water: 180 °F (82 °C) Oil: 230 °F (110 °C)			230 °F (110 °C) ³		Water: 180 °F (82 °C) Oil: 230°F (110 °C)	230 °F (110 °C) ³

Notes:

- 1. @ Ambient Temperature
- Recommended for Type 2 mounting only.
 Consult factory for higher temperature range.

3. To Determine Dimensions



B: Overall Length = Inches of Indication + C + X (See Table at Right)

C: Distance From Bottom of Mounting to Float Stop (Customer Specified):

- 1/4" (6.4 mm) Minimum
- 1-1/4" (31.8 mm) Minimum on Type 1, XT Series only

Calculating Length

To find Overall Length when Inches or Indication is known:

Inches of Indication + C* + X = Overall Length

To find Maximum Inches of Indication when Overall Length is known:

- Overall Length $-C^* X = Maximum$ Inches of Indication
- * C dimension is determined by customer.

Float Factor - X

Float Part Number	х		
253644	2.125" (54.0 mm)		
164255	2.0"(50.8 mm)		
43359	2.5" (63.5 mm)		
156490	2.062" (52.4 mm)		
43590	3.437" (87.3 mm)		
69654	2.687" (68.3 mm)		
52084	3.625" (92.1 mm)		

4. Input/Output

For XM-800 Series, no special output designation is necessary. For XT-800 Series, specify the desired signal conditioning by Part Number. Additional information about GEMS signal conditioning modules is found on Page C-26.

Series	Input Voltage	Output Signal	Part Number	Electrical Termination	Compatible Mountings	
361162	iliput voltage	Output Signal		Electrical leffillitation	Type 1	Types 2, 3, 4, 6 & 10
XM-800	10-30 VDC	Proportional Voltage	_	Lead Wires (3), 22 AWG, 24" (60.9 cm), PTFE Jacket	•	•
XT-800	8-24 VDC*	0-5 VDC	51965	Lead Wires, 22 AWG, 24" (60.9 cm),	•	•
	14-30 VDC*	0-12 VDC	51970	PTFE Jacket	•	•
	8-24 VDC*	0-5 VDC	52536			•
	15-30 VDC*	0-12 VDC	52537	Junction Box		•
	10-40 VDC	4–20 mA	52555			•
		4–20 mA	112300 🗲	Panel Mount with Plug-in Base	•	•
	7–24 VDC*	4–20 mA	239896	Lead Wires (2), 22 AWG, 24" (60.9 cm), PTFE Jacket	•	•

- Stem mounted

